HERTIS

Hybrid Exhaust Gas Cleaning Retrofit Technology for International Shipping

ACCELERATOR FOR GREENER SHIPPING

The first ever use of accelerator technology on a sea-going ship

Horizon 2020 Mobility for Growth, Innovation Action project proposal within the topic LC-MG-1-8-2019

- We are offering solution to tackle one of the shipping industry's most pressing problems its large-scale maritime emissions
- It is singular and cost effective technology dealing simultaneously with SO_X, NO_X, particulate matter and volatile organic compounds in the ship exhaust gases
- Its feasibility has been recently confirmed within the ARIES Proof of the Concept project
- It will help EU maritime and accelerator industries to regain their competitive edge and to improve our maritime trade footprint at the global scale

HERTIS links established scientific labs of West Europe with dynamic maritime industry of South Europe and vibrant research institutes of North-East Europe. It is unprecedented and truly Europe trans-national and multi-disciplinary undertaking, linking together maritime and particle accelerator communities under umbrella of the scientific research:

- » Joint endeavour of 12 partners from 8 European countries
- » World's leading research organisations CERN and Fraunhofer FEP in the strong pan-European partnership with INCT, Riga Technical University and University of Tartu
- » Major shipping industry players Grimaldi Group, American Bureau of Shipping, Remontowa holding, and Ecospray
- » Economical feasibility and business case will be impartially evaluated by leading business expert KPMG supported by Biopolinex
- » Environmental impact assessment expertise and objectiveness is ensured by Western Norway Research Institute
- » Supported by crucial stakeholders: TIARA and ARIES communities, EC, IT CG, and scrubber manufacturers



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We are developing a compact, safe and highly portable hybrid exhaust gas-cleaning retrofit unit that combines an electron beam accelerator with improved wet-scrubbing technology

We will install the hybrid system on a ship and will test it both during sea voyage and while manoeuvring in ports – demonstration of technology in the relevant environment (TRL6)

This will achieve reduction of $SO_X \le 6$ g/kWh as SO_2 , and $NO_X \le 1.96$ g/kWh as NO_2 – thus exceeding the most stringent current legislative requirements. The PM emission should not exceed 0.20 g/kWh

Principle of the hybrid EB-wet scrubber exhaust gas cleaning technology

Electron Beam

Inlet of the installation Exhaust gases with high concentration of NO_X and SO_X and VOC (PAH)

Oxidation of the NO to NO₂, NO₂ to higher oxides and HNO₃, and SO₂ to higher oxides and H₂SO₄

Wet scrubbing

Absorbtion of NO_2 and higher ntrogen oxides, SO_3 and higher sulphur oxides, HNO_3 and H_2SO_4 Outlet of the installation

Clean exhaust gases matching the imposed regulations

HERTIS goal is to develop, demonstrate and validate a **novel hybrid exhaust gas cleaning retrofit technology**, providing the European maritime and accelerator community with a much-needed innovative, cost-effective retrofit solution that would substantially improve environmental performance of existing fleets by significantly reducing ship emissions of NO_X, SO_X, PM and VOC (including PAHs).

- **Design, model, manufacture and demonstrate** on-board a unique hybrid ship exhaust gas cleaning retrofit system, comprised of EB accelerator and improved wet scrubber
- Develop a novel toroidal type of EB accelerator for the on-board exhaust gas cleaning retrofit system
- **Perform economic and financial analysis**, including assessment of life-cycle cost-effectiveness of the exhaust gas cleaning retrofit system and creating the business case roadmap
- **Perform environmental impact analysis and life-cycle assessment** of the hybrid exhaust gas cleaning retrofit system
- **Define** operational, test and demonstration (in the maritime environment statutory and class) **requirements** of the novel hybrid exhaust gas-cleaning retrofit system
- Engage stakeholders and link the particle accelerator community with the maritime community
- Disseminate progress and outcomes and facilitate maritime and accelerator communities uptake